

LAPRENE® NERO 839901A90 - SEBS

Physical properties	Value	Unit	Test Standard
Density	1080	kg/m ³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	5.6	MPa	ISO 37
Tensile stress at 300% strain	6.4	MPa	ISO 37
Tensile strain at break (TPE)	530	%	ISO 37
Tensile stress at break (TPE)	8.8	MPa	ISO 37
Shore A hardness, 3s	94	-	ISO 868
Tear strength	46	kN/m	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit	Test Standard
Zone1 temperature	175 - 185	°C	-
Zone2 temperature	185 - 195	°C	-
Zone3 temperature	190 - 200	°C	-
Nozzle temperature	195 - 205	°C	-
Mold temperature	20 - 40	°C	-

Other text information**Pre-drying**

Drying not necessary

Longer pre-drying times/storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.